RAKU[®] TOOL CP-6060 R / EH-2936-2



Repair paste for Close Contour Paste

Fast curing at room temperature

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Key Properties	Applications
 Can be applied in layers of 20 mm without slump on vertical surfaces Sufficient pot life whilst fast curing Similar mechanical properties to those of cured Close Contour Paste 	Repair of Close Contour Paste

Processing Properties

		Unit	CP-6060-R	EH-2936-2
Color	visual		gray	white
Mix ratio		pbw	100	60
Mix ratio		pbv	100	43
Density	ISO 1183	g/cm³	ca. 0.60	ca. 0.83

		Unit	CP-6060-R / EH-2936-2
Pot life at 25 °C	100 ml	min	15 - 20
Max. layer thickness		mm	20
Machinable		min	90 - 120

Cured / Mechanical Properties

Cure		Unit	CP-6060-R / EH-2936-2 7 days at RT or 14h at 40°C	CP-6060-R / EH-2936-2 16h at RT + 14h at 55°C
Color		visual	gray	gray
Density	ISO 1183	g/cm³	ca. 0.70	ca. 0.70
Hardness	ISO 868	Shore D	55 - 60	65 - 70
Deflection temperature, HDT	ISO 75	°C	60 - 65	70 - 75

E advanced.polymers@rampf-group.com



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Processing

The processing temperature and material temperature should be between 20-25°C. Mix the two components thoroughly in the ratio indicated and apply by spatula.

Packaging	
RAKU® TOOL CP-6060-R	120 kg, 28 kg
RAKU® TOOL EH-2936-2	0,50 kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used up as soon as possible.

Handling precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

RAMPF Advanced Polymers GmbH & Co. KG Robert-Bosch-Str.8 - 10 | D-72661Grafenberg T +49.71 23.93 42-0

E advanced.polymers@rampf-group.com www.rampf-group.com

Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby. The technical data sheet is not a specification, but contains only approximate values.