# **RAKU® TOOL**



## EP-2303, EP-2304 / EH-2936-2

### Repair paste for boards

Fast cure at RT

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#### **Key Properties**

#### **Applications**

- Sufficient pot life whilst fast curing
- Room temperature curing

Repair of board materials

#### **Processing Properties**

		Unit	EP-2303	EP-2304	EH-2936-2
Color	visual		blue	green	white
Mix ratio	-	pbw	100	-	50
Mix ratio	-	pbw	-	100	50
Density	DIN 2811-1	g/cm³	ca. 0.88	ca. 0.88	ca. 0.83

		Unit	EP-2303 / EH-2936-2	EP-2304 / EH-2936-2	
Color		visual	blue	light green	
Pot life at 25 °C	100 ml	min	15 - 20	15 - 20	
Machinable		min	90 - 120	90 - 120	

#### Processing

The processing temperature and material temperature should be between 20-25°C. Mix the two components thoroughly in the ratio indicated and apply by spatula.

Packaging	
RAKU® TOOL EP-2303	5 kg
RAKU® TOOL EP-2304	5 kg
RAKU® TOOL EH-2936-2	0,50 kg

#### Storage

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used up as soon as possible.

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 $\label{lem:compression} \begin{tabular}{ll} E & advanced.polymers@rampf-group.com \\ \hline www.rampf-group.com \\ \end{tabular}$ 

Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby. The technical data sheet is not a specification, but contains only approximate values.