

Board Material

Polyurethane Board for Modeling

Key Properties

- Superior surface structure
- Easily shaped and machined
- Low coefficient of thermal expansion
- Good dimensional stability

Applications

- Master models
- Cubing models
- Patterns

Mechanical Properties

			MB-0670
Color	visual		Brown
Density	ASTM D-792	lb/ft ³	ca. 41.8
Shore hardness D	ASTM D-2240		60 – 65
Coefficient of thermal expansion	ASTM D-3386	in/in/°F x 10 ⁻⁶	28 – 31
Deflection temperature, HDT	ASTM D-648	°F	167 – 176
Compressive strength	ASTM D-695	psi	2,200 – 2,900
Flexural strength	ASTM D-790	psi	2,900 – 3,600

Processing

The product should have a temperature of 68-77°F during processing.

Packaging

RAKU® TOOL MB-0670

59.1x19.7x [1, 2, 3, 3.9, 5.9] in

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.



Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

For information on adhesives and repair pastes see the corresponding individual technical data sheets.