

## WB-1222

### Board material

Polyurethane Board for Molds and Tools

#### Key Properties

- Good abrasion resistance
- Low wear of milling tools
- Most proven working board on the market
- Resistant to amine
- Resistant to dry ice cleaning

#### Applications

- Checking fixtures for metal parts
- Foundry pattern plates
- Hammer tools

#### Mechanical Properties

		Unit	WB-1222
Color		visual	green
Density	ISO 1183	g/cm <sup>3</sup>	ca. 1.22
Hardness	ISO 868	Shore D	75 - 85
Coefficient of thermal expansion	ISO 11359	10 <sup>-6</sup> K <sup>-1</sup>	80 - 85
Deflection temperature, HDT	ISO 75	°C	80 - 90
Compressive strength	ISO 604	MPa	60 - 70
Flexural strength	ISO 178	MPa	70 - 80

#### Processing

The material should be processed at a temperature of 20°C – 25°C.

#### Dimensions

RAKU® TOOL WB-1222	1000 x 500 x 30 mm 1000 x 500 x 50 mm 1000 x 500 x 75 mm 1000 x 500 x 100 mm
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#### Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.



### Handling precautions

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Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

**For information on adhesives and repair pastes see corresponding individual technical data sheets.**