

## Board Material

### Polyurethane Board for Styling & Design

#### Key Properties

- Excellent surface structure
- Easily machined
- Good heat resistance
- Resistant to organic solvents

#### Applications

- Styling models
- Epoxy laminating molds
- Substructures
- Negative molds for casting

#### Mechanical Properties

			SB-0240
Color	visual		Light green
Density	ASTM D-792	lb/ft <sup>3</sup>	ca. 15.0
Coefficient of thermal expansion	ASTM D-3386	in/in/°F x 10 <sup>-6</sup>	33 – 39
Deflection temperature, HDT	ASTM D-648	°F	140 – 158
Glass Transition Temperature, Tg	DSC	°F	203 – 212
Compressive strength	ASTM D-695	psi	290 – 580
Flexural strength	ASTM D-790	psi	580 – 870

#### Processing

The product should have a temperature of 68-77°F during processing.

#### Packaging

RAKU® TOOL SB-0240

**96x24x** [2,4,6,8] in

**96x48x** [1,2,3,4,6,8,10,12] in

#### Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.



---

### **Handling Precautions**

---

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

---

**For information on adhesives and repair pastes see the corresponding individual technical data sheets.**