

Board Material

Polyurethane Board for Tools and Molds

Key Properties

- Fine surface structure
- High HDT and very low CTE
- Good dimensional stability
- Good compressive and flexural strength

Applications

- Master models
- Cubing models
- Tooling jigs and fixtures
- Vacuum forming tools

Mechanical Properties

			WB-0801
Color	visual		Gray
Density	ASTM D-792	lb/ft ³	ca. 49.9
Shore hardness D	ASTM D-2240		65 – 70
Coefficient of thermal expansion	ASTM D-3386	in/in/°F x 10 ⁻⁶	25 – 28
Deflection temperature, HDT	ASTM D-648	°F	185 – 194
Compressive strength	ASTM D-695	psi	5,800 – 6,500
Flexural strength	ASTM D-790	psi	5,100 – 5,800
Flexural modulus	ASTM D-790	psi	220,000 – 230,000

Processing

The product should have a temperature of 68-77°F during processing.

Packaging

RAKU® TOOL WB-0801

59.1x19.7x [1, 2, 3, 3.9, 5.9] in

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

For information on adhesives and repair pastes see the corresponding individual technical data sheets.