Press Release



Chinese Engineers Utilize Vast Potential of RAMPF Mineral Casting

Maximum vibration damping and minimal CO₂ emissions for high-performance machine beds and structural components at JM 2024 in Qingdao – Hall W1 / Booth C55

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Nantong, China, June 24, 2024. Unbeatable damping qualities, outstanding thermal stability, unparalleled design flexibility, energy-saving production – RAMPF is presenting its EPUMENT® mineral casting technology for high-performance machine beds and structural components at JM Qingdao International Machine Tool Exhibition 2024 – Hall W1 / Booth C55.

Key facts

- 1. The main benefits of EPUMENT® mineral casting are its outstanding damping qualities, extremely high thermal stability, and unparalleled design flexibility.
- The material's high degree of functional integration paves the way for the development of intelligent machine beds for the digitization of manufacturing processes.
- 3. Small carbon footprint compared to gray cast iron and steel, the manufacture of EPUMENT® mineral casting emits up to 4.5 times less CO₂.



An increasing number of engineering companies in China are utilizing the vast potential of EPUMENT® mineral casting to manufacture machine beds and structural components in machine tool construction

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and the semi-conductor, laser, medical, and packaging industries, amongst others. The main benefits of RAMPF's epoxy-based material:

- Outstanding damping qualities the machine bed structure guarantees maximum dynamic stability in ultra-fast and high-precision production machinery; comparative measurements of logarithmic decrement as a damping parameter show that mineral casting has a material damping capacity that is eight to ten times greater than metal materials such as gray cast iron and welded constructions.
- > Outstanding thermal stability the material's low thermal conductivity ensures a very slow response to short-term temperature influences; as a result, the minimal deformation of the frame ensures maximum machine accuracy.
- > High degree of functional integration the cold-casting process of EPUMENT® enables sensors and actuators to be directly integrated into the machine bed, making these so-called "intelligent machine beds" an important prerequisite for the digitization of manufacturing processes.
- > Energy-saving production, environmentally friendly disposal— thanks to cold casting and an extremely high casting accuracy, up to 75 percent primary energy is saved compared to gray cast iron, and CO₂ emissions are 4.5 times lower; RAMPF mineral casting can be recycled as normal construction waste for fillers or soil stabilization.



RAMPF (Nantong) provides its customers with a holistic service offering, including material-specific design and engineering, production, assembly, and the construction of customized multi-axis moving systems and basic machinery.

Visit RAMPF (Nantong) at JM Qingdao International Machine Tool Exhibition from June 26 to 30 – Hall W1 / Booth C55!

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RAMPF (Nantong) Co., Ltd., based in Nantong, produces

- > Machine bases, machine frames, and other structural components made of mineral casting, hard stone, and metal shell constructions
- > Two-component polymer systems based on polyurethane, epoxy, and silicone
- > Modeling & mold engineering materials

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